



Where Materials Flow by Design

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TOWBAR ASSEMBLY MOUNTING INSTRUCTIONS

40352-CAMP

TOWBAR SPECIFICATIONS

- PROPERLY MOUNTED, TOWBAR IS ADEQUATE TO TOW TOTAL TRAIN WEIGHT OF 10,000 LBS WITH LIMITED TO TUGGER CAPACITY.

CUSTOMER REQUIREMENTS

- TWO MOUNTING OPTIONS: WELD OR BOLT ON.
- IF WELDING, MINIMUM 1/4" WELDABLE MILD STEEL RECOMMENDED. USE LOW HYDROGEN PROCESS.
- IF BOLT ON, USE 1/2" GRADE 5 BOLTS AND METAL TYPE LOCKNUTS.
- REVIEW CART OR RACK STRUCTURE FOR TOWING SAFETY AND STABILITY.
- SINCE TOWING IS MORE DEMANDING ON WHEELS THAN MANUAL PUSHING, CHECK WITH WHEEL SUPPLIER OR MANUFACTURER.

MOUNTING OPTION #1: BOLTS
(3) 1/2" DIA. GRADE 5
(3) 1/2" METAL TYPE LOCKNUT

MOUNTING OPTION #2: WELD
3/16" FILLET WELD 1" LONG ON 2" CENTERS
TOP AND BOTTOM, WRAP ALL CORNERS

